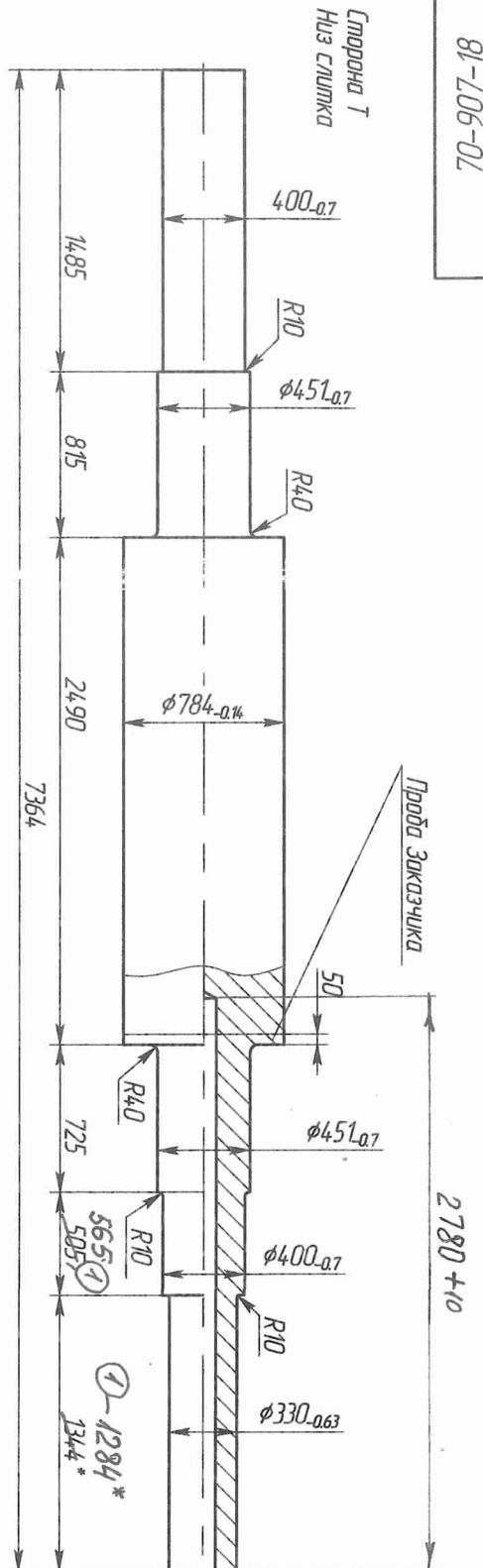


| Инв.№ подл. | Подп. и дата | Взам.инв.№ | Инв.№ дубл. | Подп. и дата |
|-------------|--------------|------------|-------------|--------------|
|             |              |            |             |              |

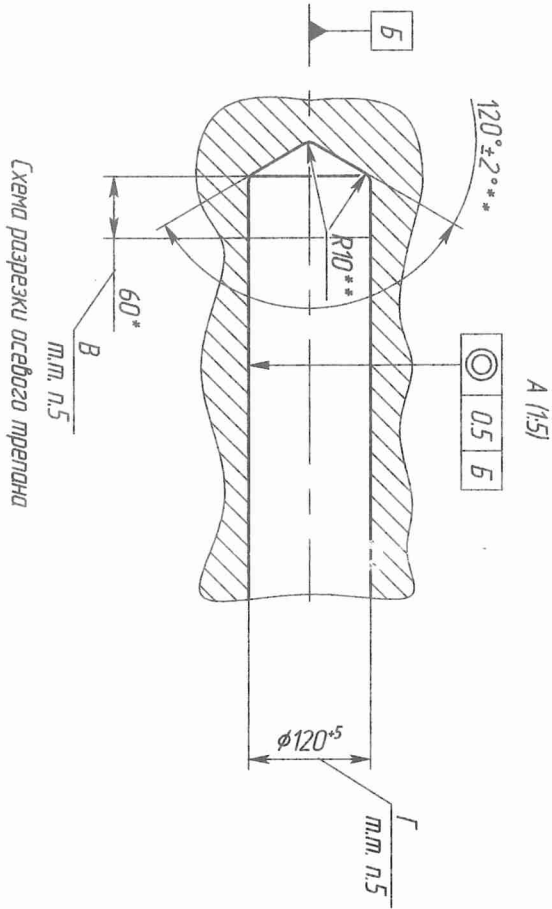
| Справ. №  | Перв. примен. |
|-----------|---------------|
| ТФ-35-243 |               |

81-Л06-01



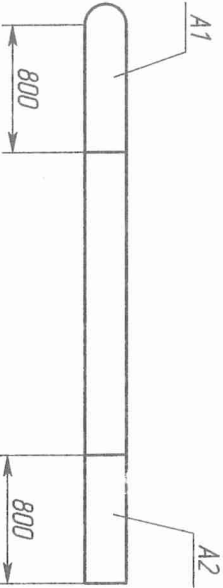
2780 ±10

√ R0.32



A 1/1.5

Схема разреза осевого трепана



A1

A2

1. Размеры для справок
2. Механические свойства материала вала ротора
3. Механические свойства
4. Прочность требования по ТУ 3-896-78 категория V-VI.
5. На длине в диаметре уменьшение диаметра Γ на 10 мм с плавным переходом и снижением шероховатости до Ra=6.3.
6. A1 - проба Листовидная, A2 - проба Заводская для продольных образцов из осевого трепана.
7. Неуказанные предельные отклонения размеров h<sub>н</sub>, ±17%/2.
8. Размеры указаны без учета припуска на мех. обработку.
9. \*\* Размеры обесечены инструментом.

70-907-18

Вал ротора (поковка)

| №   | Лист | № докум. | Подп. | Лист | Лист | Масса | Мощность |
|-----|------|----------|-------|------|------|-------|----------|
| 1   | 1    | 1        | 1     | 1    | 1    | 13710 | 125      |
| 2   | 1    | 1        | 1     | 1    | 1    | 13710 | 125      |
| 3   | 1    | 1        | 1     | 1    | 1    | 13710 | 125      |
| 4   | 1    | 1        | 1     | 1    | 1    | 13710 | 125      |
| 5   | 1    | 1        | 1     | 1    | 1    | 13710 | 125      |
| 6   | 1    | 1        | 1     | 1    | 1    | 13710 | 125      |
| 7   | 1    | 1        | 1     | 1    | 1    | 13710 | 125      |
| 8   | 1    | 1        | 1     | 1    | 1    | 13710 | 125      |
| 9   | 1    | 1        | 1     | 1    | 1    | 13710 | 125      |
| 10  | 1    | 1        | 1     | 1    | 1    | 13710 | 125      |
| 11  | 1    | 1        | 1     | 1    | 1    | 13710 | 125      |
| 12  | 1    | 1        | 1     | 1    | 1    | 13710 | 125      |
| 13  | 1    | 1        | 1     | 1    | 1    | 13710 | 125      |
| 14  | 1    | 1        | 1     | 1    | 1    | 13710 | 125      |
| 15  | 1    | 1        | 1     | 1    | 1    | 13710 | 125      |
| 16  | 1    | 1        | 1     | 1    | 1    | 13710 | 125      |
| 17  | 1    | 1        | 1     | 1    | 1    | 13710 | 125      |
| 18  | 1    | 1        | 1     | 1    | 1    | 13710 | 125      |
| 19  | 1    | 1        | 1     | 1    | 1    | 13710 | 125      |
| 20  | 1    | 1        | 1     | 1    | 1    | 13710 | 125      |
| 21  | 1    | 1        | 1     | 1    | 1    | 13710 | 125      |
| 22  | 1    | 1        | 1     | 1    | 1    | 13710 | 125      |
| 23  | 1    | 1        | 1     | 1    | 1    | 13710 | 125      |
| 24  | 1    | 1        | 1     | 1    | 1    | 13710 | 125      |
| 25  | 1    | 1        | 1     | 1    | 1    | 13710 | 125      |
| 26  | 1    | 1        | 1     | 1    | 1    | 13710 | 125      |
| 27  | 1    | 1        | 1     | 1    | 1    | 13710 | 125      |
| 28  | 1    | 1        | 1     | 1    | 1    | 13710 | 125      |
| 29  | 1    | 1        | 1     | 1    | 1    | 13710 | 125      |
| 30  | 1    | 1        | 1     | 1    | 1    | 13710 | 125      |
| 31  | 1    | 1        | 1     | 1    | 1    | 13710 | 125      |
| 32  | 1    | 1        | 1     | 1    | 1    | 13710 | 125      |
| 33  | 1    | 1        | 1     | 1    | 1    | 13710 | 125      |
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| 38  | 1    | 1        | 1     | 1    | 1    | 13710 | 125      |
| 39  | 1    | 1        | 1     | 1    | 1    | 13710 | 125      |
| 40  | 1    | 1        | 1     | 1    | 1    | 13710 | 125      |
| 41  | 1    | 1        | 1     | 1    | 1    | 13710 | 125      |
| 42  | 1    | 1        | 1     | 1    | 1    | 13710 | 125      |
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| 46  | 1    | 1        | 1     | 1    | 1    | 13710 | 125      |
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| 70  | 1    | 1        | 1     | 1    | 1    | 13710 | 125      |
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| 72  | 1    | 1        | 1     | 1    | 1    | 13710 | 125      |
| 73  | 1    | 1        | 1     | 1    | 1    | 13710 | 125      |
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| 84  | 1    | 1        | 1     | 1    | 1    | 13710 | 125      |
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| 88  | 1    | 1        | 1     | 1    | 1    | 13710 | 125      |
| 89  | 1    | 1        | 1     | 1    | 1    | 13710 | 125      |
| 90  | 1    | 1        | 1     | 1    | 1    | 13710 | 125      |
| 91  | 1    | 1        | 1     | 1    | 1    | 13710 | 125      |
| 92  | 1    | 1        | 1     | 1    | 1    | 13710 | 125      |
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| 98  | 1    | 1        | 1     | 1    | 1    | 13710 | 125      |
| 99  | 1    | 1        | 1     | 1    | 1    | 13710 | 125      |
| 100 | 1    | 1        | 1     | 1    | 1    | 13710 | 125      |

Поковка стальная КТУ ТУ 3-896-78